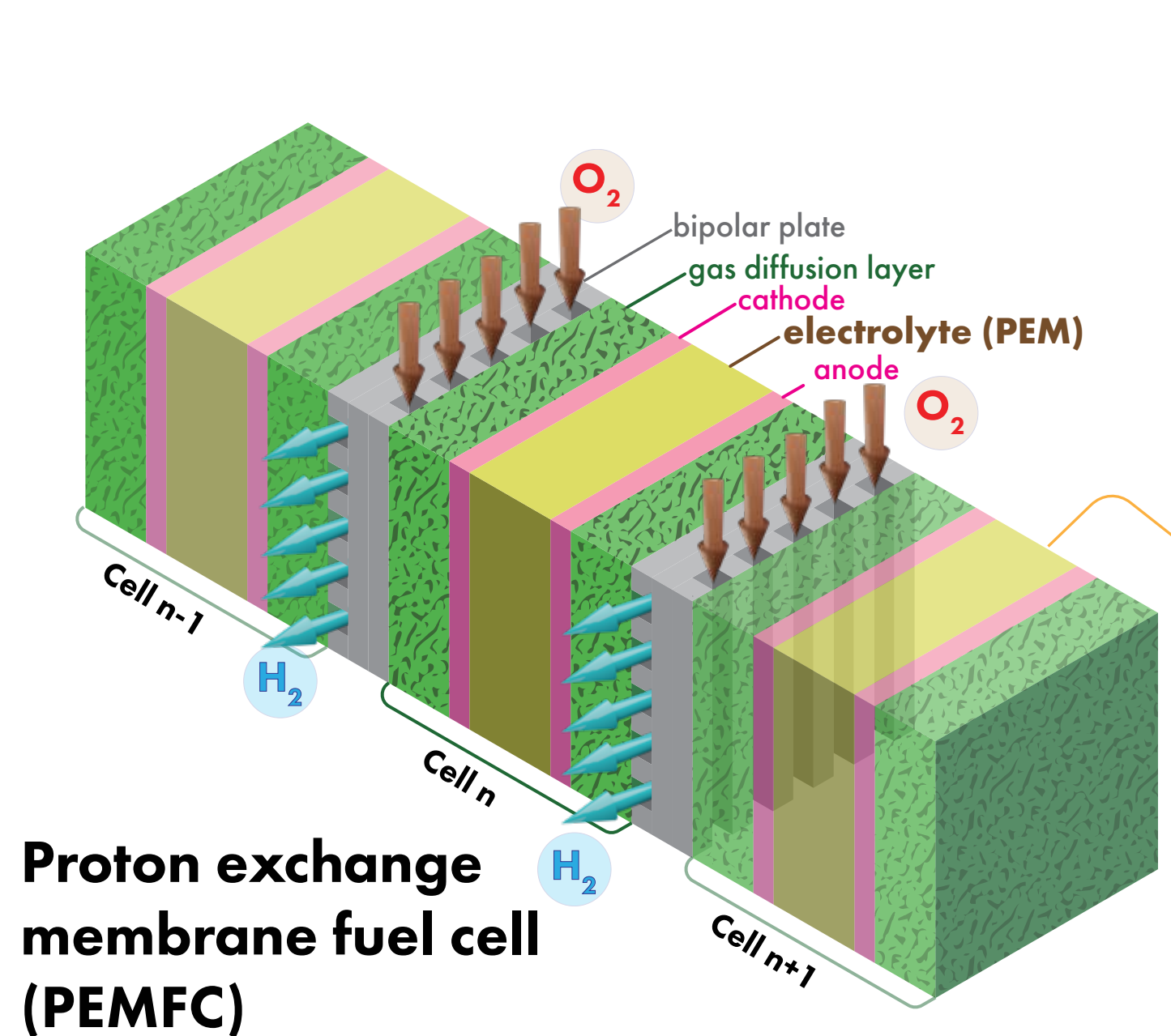


Sulfonic acid-crosslinked nanocellulose as a novel polymer electrolyte membrane for hydrogen fuel cells

SELYANCHYN Olena

Graduate School of Integrated Frontier Sciences, Department of Automotive Sciences, Kyushu University

HYDROGEN FUEL CELL

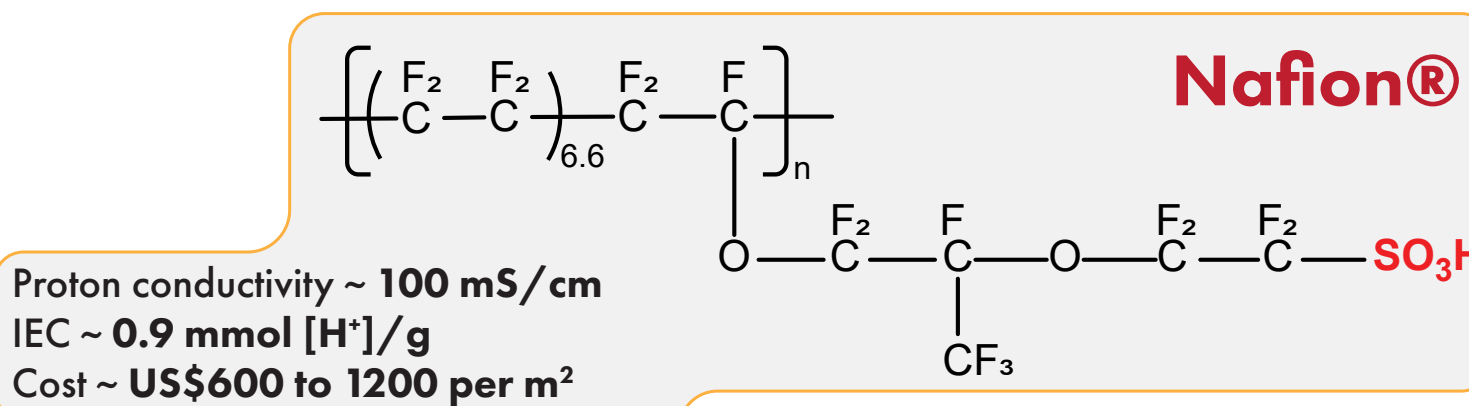


Fuel cell - core technological element of the sustainable "Hydrogen society"

Barriers of wide deployment:

- > Cost of hydrogen fuel
- > Lack of infrastructure (e.g. fuelling stations)
- > Cost of fuel cells (Pt in electrocatalyst, bipolar plates and proton exchange membrane)

Benchmark materials for PEM - perfluorinated sulfonic acid ionomers: **Nafion[®]**, **Aquivion[®]**, **3M[®]**



Disadvantages: high-cost, degradation, non-recyclable

Purpose of this work:

Development of low-cost and efficient PEM based on nanocellulose

RESEARCH MATERIAL: NANOCELLULOSE

Nanocellulose can be obtained from various types of plants by mechanochemical processing or directly in bacteria:

- strong acid treatment
- mechanical shearing
- grown in microorganisms

Main types of NC:

- cellulose nanocrystals (CNC)
- cellulose nanofibers (CNF)

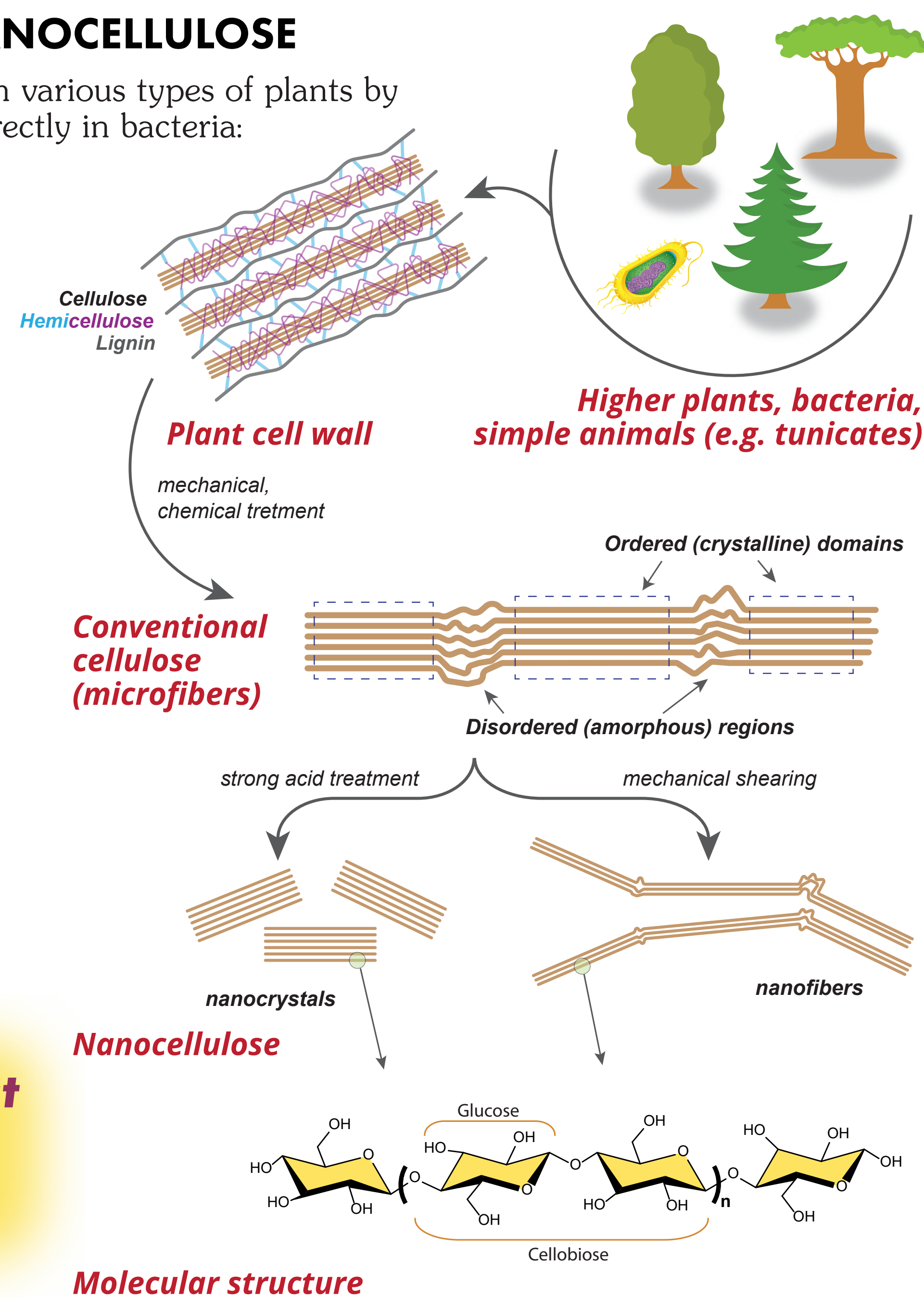
Characteristic properties:

- high mechanical strength
- low density & high surface area
- non toxicity & biodegradability
- flexibility

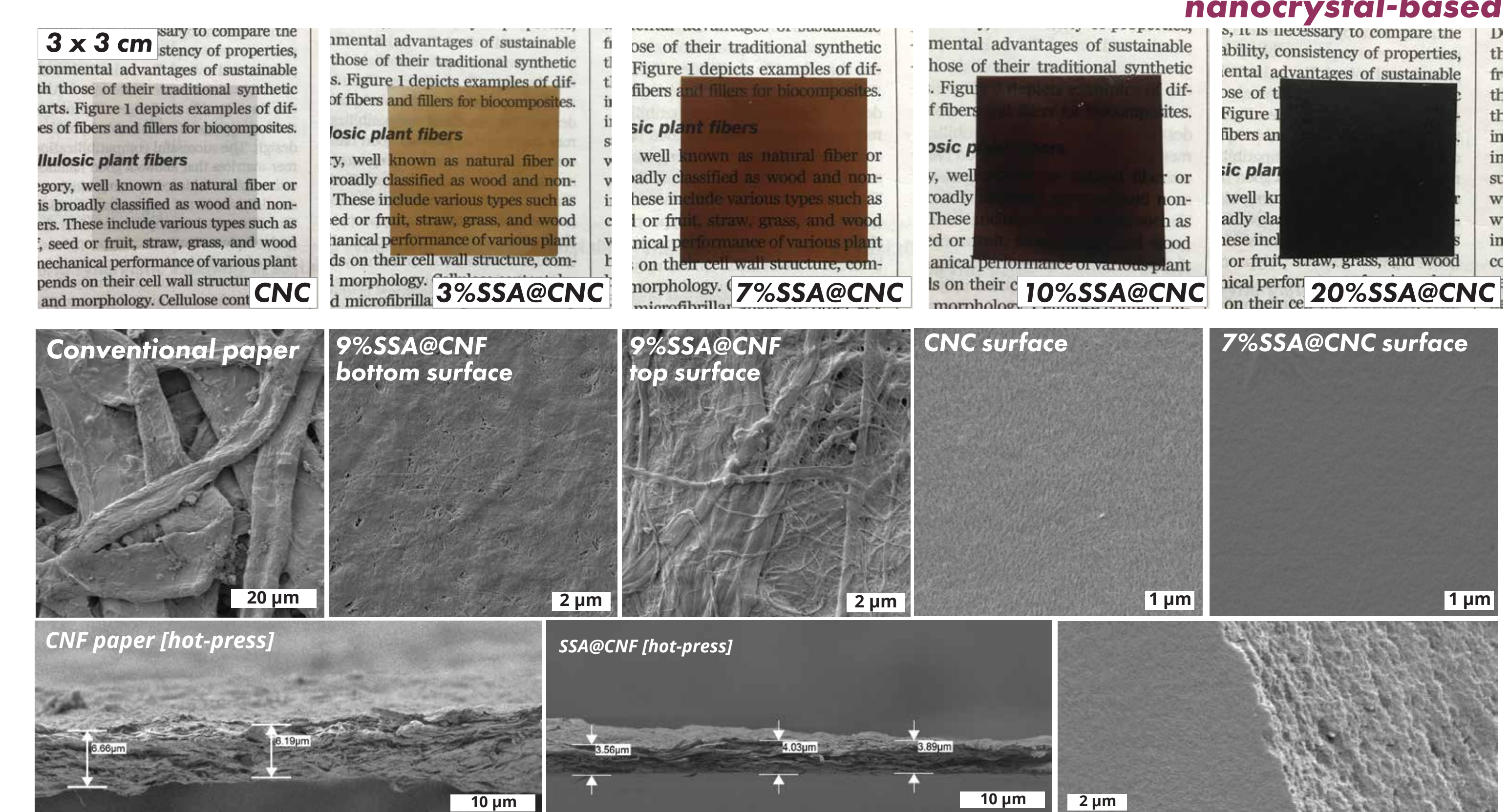
Membranes features

- uniform thickness in casted membranes (aqueous solution)
- natural drying (no extra energy)
- suitable for mass production
- flat and stable after hot-pressing

"Eco-friendly, low-cost material for fuel cell applications"

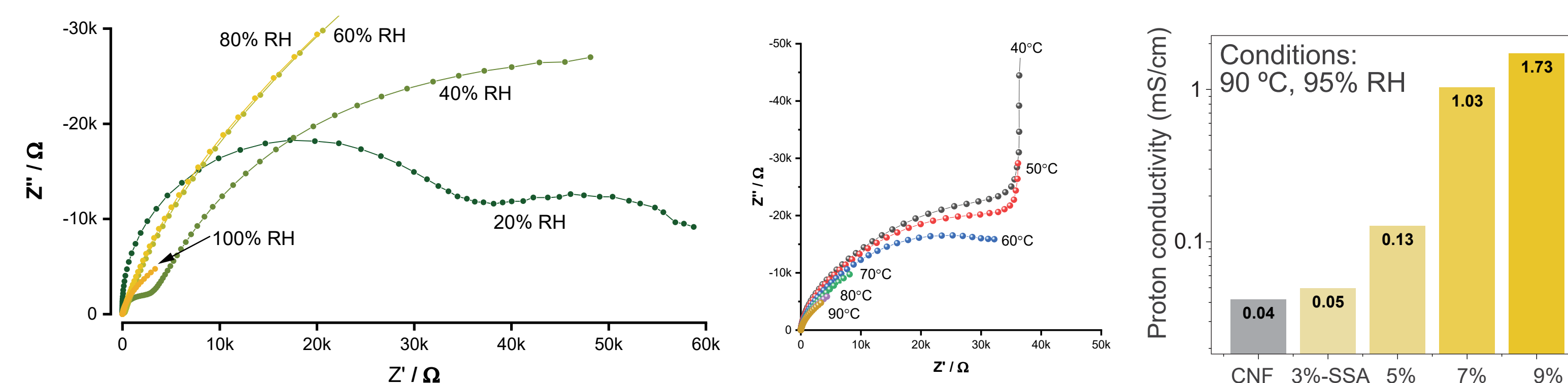


MACROSCOPIC & MICROSCOPIC MORPHOLOGY



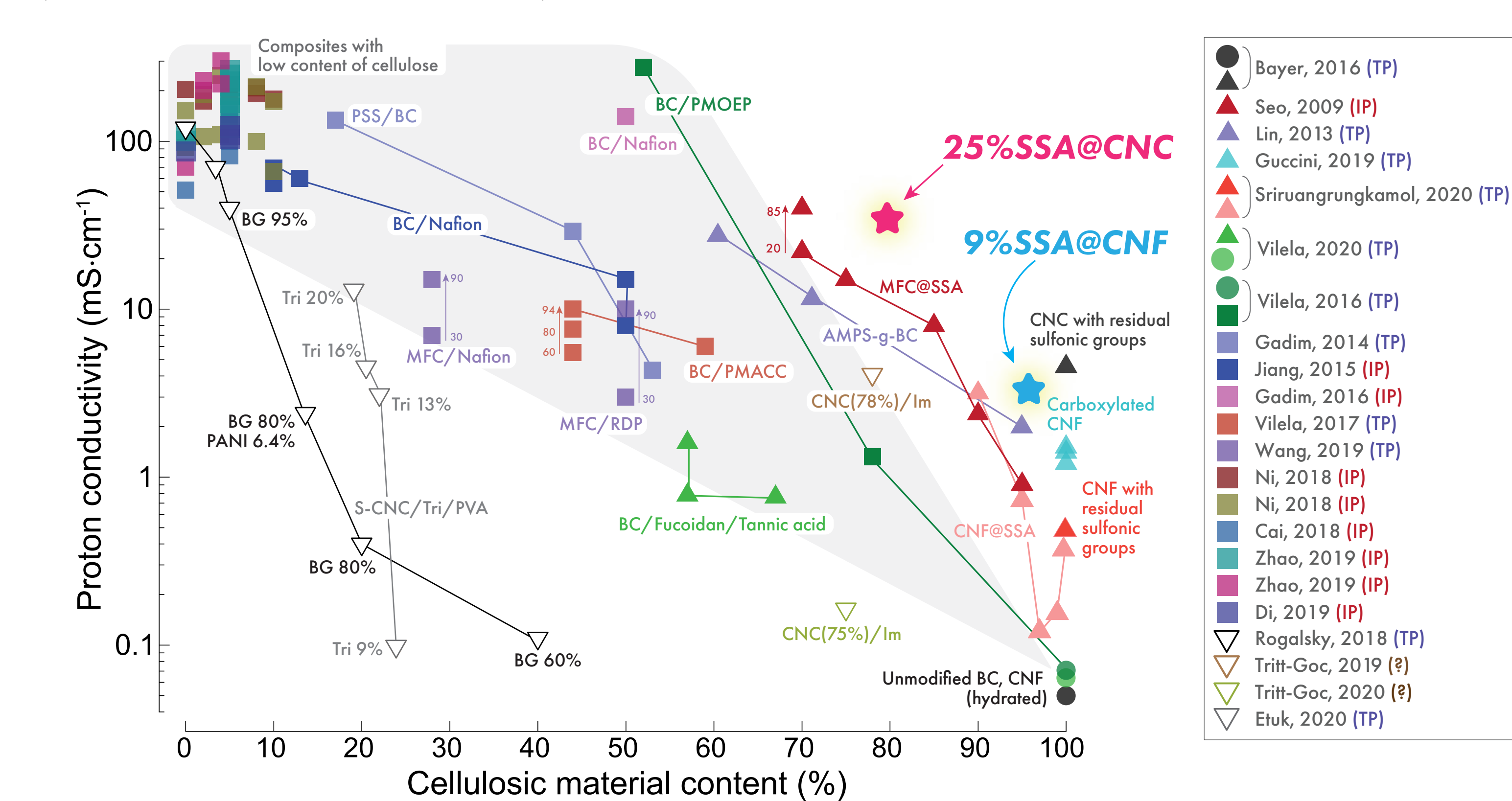
Lower thickness of nanocellulose PEMs is possible due to material properties + high gas barrier
- Thickness of the CNF and SSA@CNF membranes is below 10 μm
- State-of-art Nafion in Toyota Mirai: 2008 (~50 μm); 2017 (14 μm); goal for 2020 - 10 μm

PROTON CONDUCTIVITY OF CROSSLINKED MEMBRANES



Strong dependence of σ on relative humidity, weaker dependence on temperature (9%-SSA@CNF). Crosslinking of the CNF with SSA resulted in **ca. 40 times increased proton conductivity** compared to unmodified CNF sample.

(PRELIMINARY RESULTS): COMPARISON WITH LITERATURE



O.Selyanchyn, R.Selyanchyn & S.M.Lyth^{*} *Front.Energy.Res.* 2020, doi.org/10.3389/fenrg.2020.596164

- Results of this work compared to literature shows that utilization of acid crosslinked nanocellulose allows substantial increase in the proton conductivity and fabrication of thinner membranes.

- Considering high gas barrier of nanocellulose membranes PEMs with competitive properties (specific resistance, chemical & mechanical stability) can be fabricated, that are environmentally friendly and have substantially lower cost compared to benchmarks (e.g. Nafion).

CONCLUSIONS & FUTURE WORK

1. Nanocellulose is a promising biopolymer platform for the development of novel PEM for fuel cell applications.
2. Structural integrity of the organic acid crosslinked cellulose nanofiber and nanocrystal membranes was proven in the region of sub-10 micron thicknesses.
3. Morphological features (SEM), chemical structure (FTIR) and swelling behaviour in water suggest a promising material with competitive proton conductivity.

Future experiments: mechanical properties, proton conductivity at high temperatures, chemical stability in hot water, O₂ and H₂ permeability, fuel cell performance.

ACKNOWLEDGEMENT:

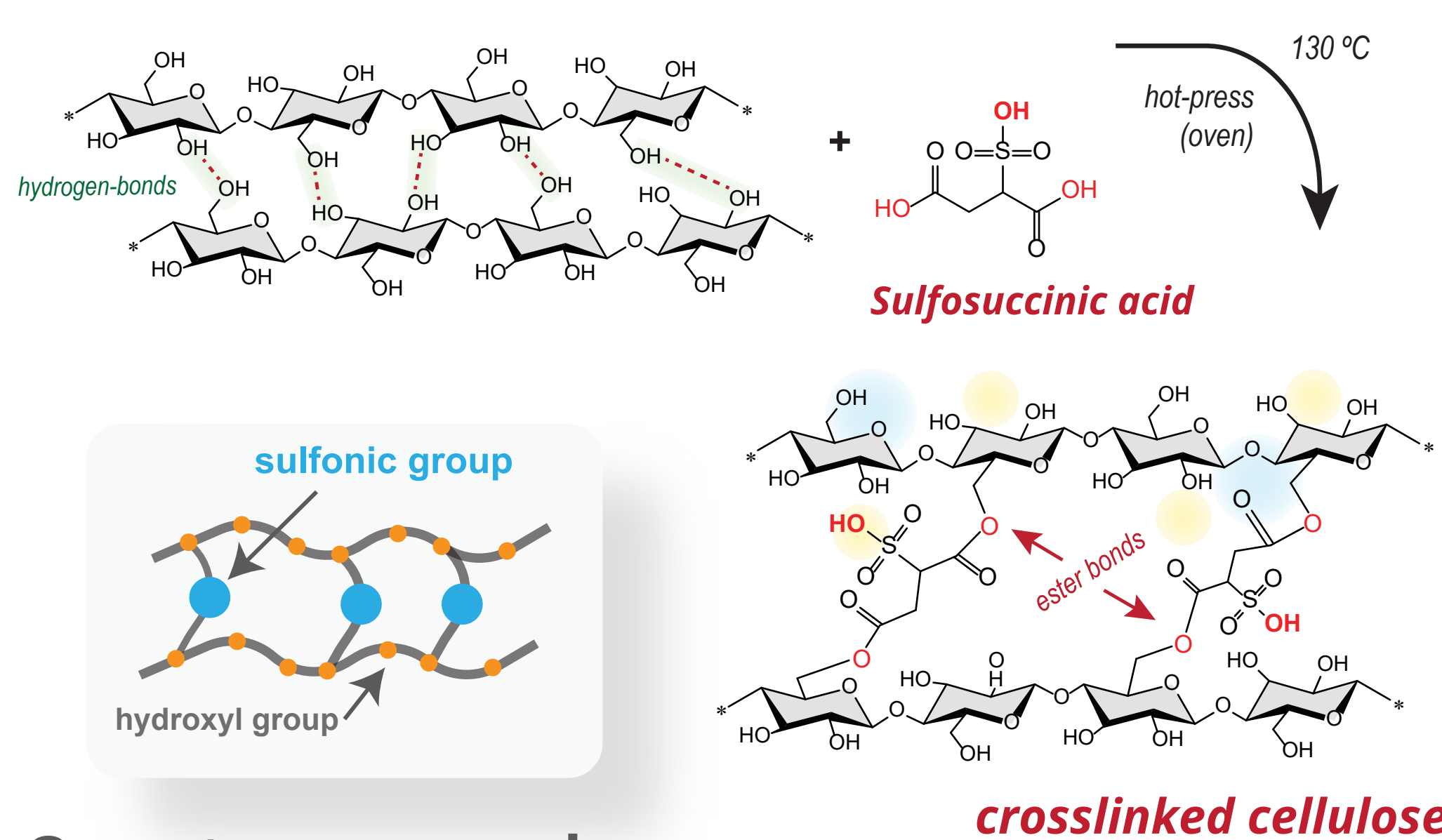
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MODIFICATION APPROACH: SULFONIC ACID CROSSLINKING

Crosslinking: one-step reaction between mixed acid and nanocellulose results in a formation of multiple ester bonds disrupting the natural hydrogen-bonding network of cellulose.

Hypothesis: surface of nanocellulose covered with sufficient amount of sulfonic acid group (strong proton conducting moiety) will make a good proton conductor.



One-step approach

MACROSCOPIC & MICROSCOPIC MORPHOLOGY

Membranes of 3-30 microns in thickness are distinctively different from conventional cellulose membranes (e.g. paper), free-standing and self supporting.

Maximum concentration of SSA in CNF - 10 wt%, up to 50 wt% can be blended with CNC

