

# Comparison Study of Activated Charcoal and Silica Gel in Dehumidification Technology



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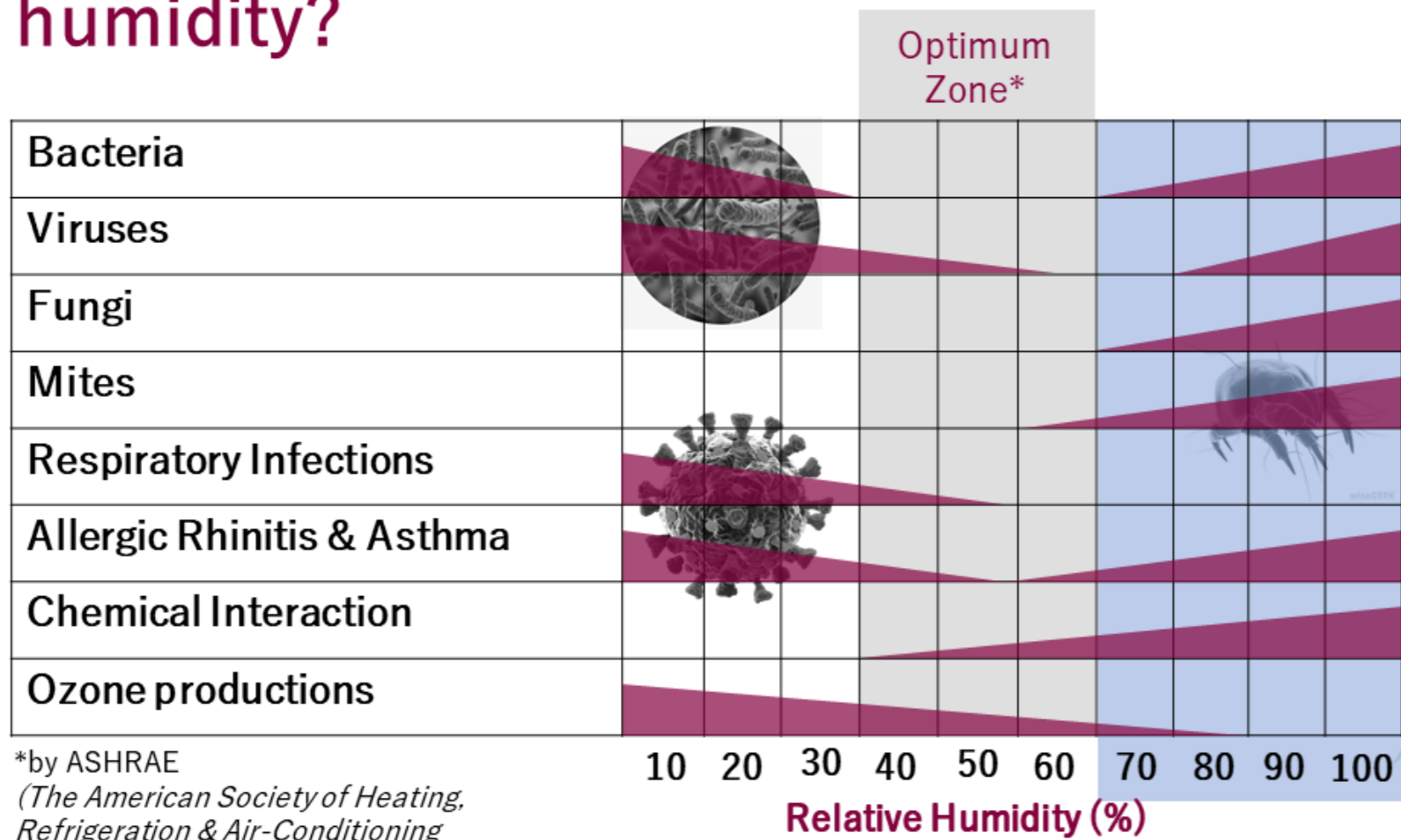
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## 1 START HERE!

Do you know that most of troubles are caused by humidity?

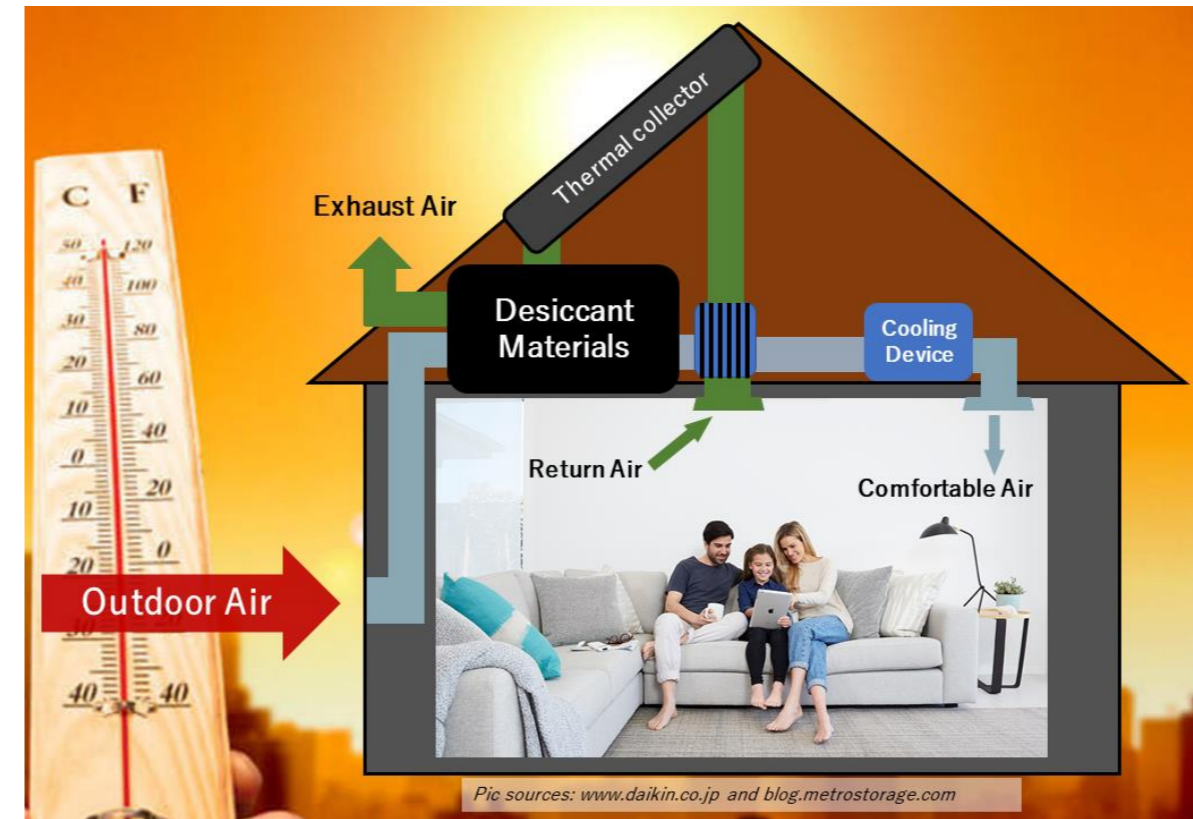


\*by ASHRAE  
(The American Society of Heating, Refrigeration & Air-Conditioning Engineers)

Air dehumidification in tropical countries consumed >15% of total energy for building.

Needed technology with lower energy consumption!

## 2 Thermal Adsorption Dehumidification



- Separate the humidity removal and temperature control.
- Provide 30 – 50% of energy saving.
- Desiccant material with low regeneration temperature is needed.

## 3 Desiccants

Activated charcoal (AC)  
Source: goodhousekeeping.com



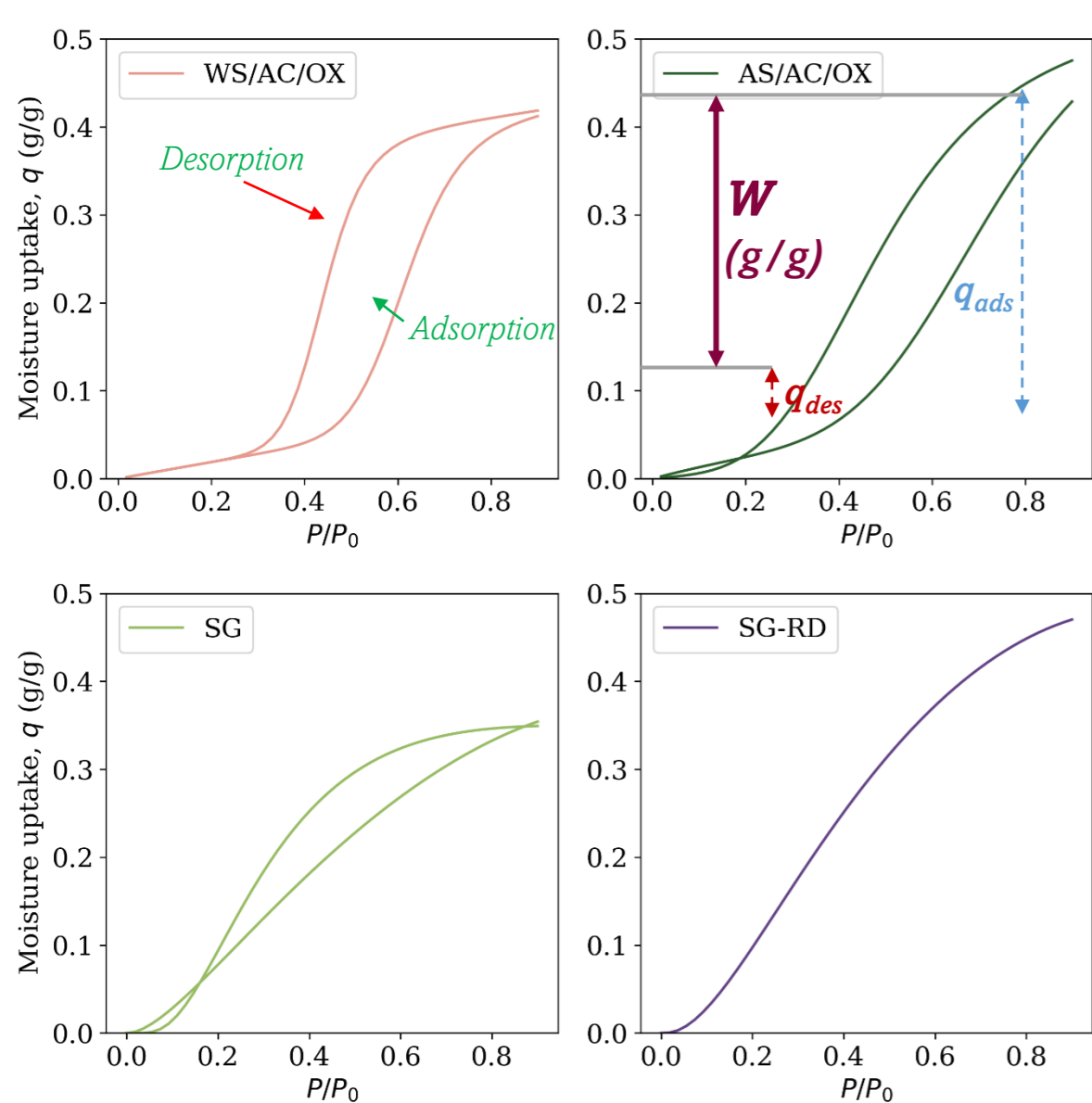
Silica Gel (SG)  
Source: missouri poisoncenter.org



- Compared between dehumidification capacity (w) of ACs and SGs
- Different biomass-based ACs and commercialized SGs

## 4 Dehumidification Study

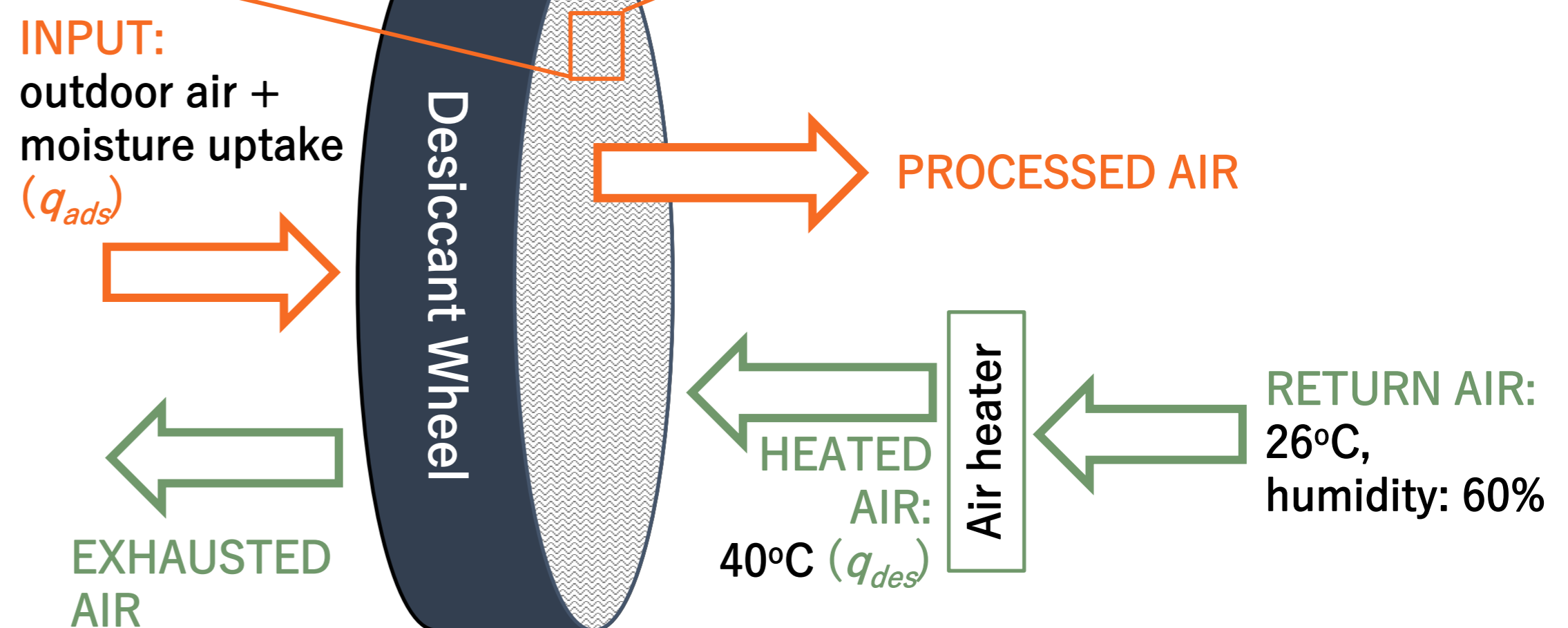
### Adsorption Isotherm at 30°C



Ambient air condition:  
30°C; RH 80% →  $P/P_0 = 0.79$

Regeneration condition:  
Indoor air standard  
26°C; RH 60%  
 $T_{reg} = 40°C \rightarrow P/P_0 = 0.26$

$P/P_0$  = relative pressure of moisture in the air  
 $q_{ads}$  (g/g) = adsorption uptake  
 $q_{des}$  (g/g) = desorption uptake  
 $w$  (g/g) = dehumidification capacity



$$w \text{ (g/g)} = q_{ads} - q_{des}$$

Materials	Dehumidification capacity, $w$ (g/g)
WS/AC/OX	0.35
AS/AC/OX	0.28
SG	0.17
SG-RD	0.29

Using conditions above

WS/AC/OX = AC from Walnut shell  
AS/AC/OX = AC from Acorn nutshell  
SG = Silica Gel from Kishida Chem. Co., Ltd.  
SG-RD = Silica Gel from Fuji Silysia, JP.

### \*Pore properties of materials

Materials	Surface Area (m <sup>2</sup> /g)	Pore Volume (cm <sup>3</sup> /g)	Pore Size (nm)
AS/AC/OX	1250	0.65	1.07
WS/AC/OX	2239	0.93	0.84
SG	618	0.37	1.24
SG-RD	780	0.44	2.24

## 5 Summary

- Different materials has various surface properties
- Different properties → different moisture uptake
- Biomass based-ACs show promising dehumidification capacity under humid condition